

U.S. ENVIRONMENTAL PROTECTION AGENCY SPCC FIELD INSPECTION AND PLAN REVIEW CHECKLIST

ONSHORE FACILITIES (EXCLUDING OIL DRILLING, PRODUCTION AND WORKOVER)

Overview of the Checklist

This checklist is designed to assist EPA inspectors in conducting a thorough and nationally consistent inspection of a facility's compliance with the Spill Prevention, Control, and Countermeasure (SPCC) rule at 40 CFR part 112. It is a required tool to help federal inspectors (or their contractors) record observations for the site inspection and review of the SPCC Plan. While the checklist is meant to be comprehensive, the inspector should always refer to the SPCC rule in its entirety, the SPCC Regional Inspector Guidance Document, and other relevant guidance for evaluating compliance. This checklist must be completed in order for an inspection to count toward an agency measure (i.e., OEM inspection measures or GPRA). The completed checklist and supporting documentation (i.e. photo logs or additional notes) serve as the inspection report.

This checklist addresses requirements for onshore facilities including Tier II Qualified Facilities (excluding facilities involved in oil drilling, production and workover activities) that meet the eligibility criteria set forth in §112.3(g)(2).

Separate standalone checklists address requirements for:

Onshore oil drilling, production, and workover facilities including Tier II Qualified Facilities as defined in §112.3(g)(2);

Offshore drilling, production and workover facilities; and

Tier I Qualified Facilities (for facilities that meet the eligibility criteria defined in §112.3(g)(1))

Qualified facilities must meet the rule requirements in §112.6 and other applicable sections specified in §112.6, except for deviations that provide environmental equivalence and secondary containment impracticability determinations as allowed under §112.6.

The checklist is organized according to the SPCC rule. Each item in the checklist identifies the relevant section and paragraph in 40 CFR part 112 where that requirement is stated.

- Sections 112.1 through 112.5 specify the applicability of the rule and requirements for the preparation, implementation, and amendment of SPCC Plans. For these sections, the checklist includes data fields to be completed, as well as several questions with "yes," "no" or "NA" answers.
- Section 112.6 includes requirements for qualified facilities. These provisions are addressed in Attachment D.
- Section 112.7 includes general requirements that apply to all facilities (unless otherwise excluded).
- Sections 112.8 and 112.12 specify requirements for spill prevention, control, and countermeasures for onshore facilities (excluding production facilities).

The inspector needs to evaluate whether the requirement is addressed adequately or inadequately in the SPCC Plan and whether it is implemented adequately in the field (either by field observation or record review). For the SPCC Plan and implementation in the field, if a requirement is addressed adequately, mark the "Yes" box in the appropriate column. If a requirement is not addressed adequately, mark the "No" box. If a requirement does not apply to the particular facility or the question asked is not appropriate for the facility, mark as "NA". Discrepancies or descriptions of inspector interpretation of "No" vs. "NA" may be documented in the comments box subsequent to each section. If a provision of the rule applies only to the SPCC Plan, the "Field" column is shaded.

Space is provided throughout the checklist to record comments. Additional space is available as Attachment E at the end of the checklist. Comments should remain factual and support the evaluation of compliance.

Attachments

- Attachment A is for recording information about containers and other locations at the facility that require secondary containment.
- Attachment B is a checklist for documentation of the tests and inspections the facility operator is required to keep with the SPCC Plan.
- Attachment C is a checklist for oil spill contingency plans following 40 CFR 109. Unless a facility has
 submitted a Facility Response Plan (FRP) under 40 CFR 112.20, a contingency plan following 40 CFR 109 is
 required if a facility determines that secondary containment is impracticable as provided in 40 CFR 112.7(d).
 The same requirement for an oil spill contingency plan applies to the owner or operator of a facility with
 qualified oil-filled operational equipment that chooses to implement alternative requirements instead of
 general secondary containment requirements as provided in 40 CFR 112.7(k).
- Attachment D is a checklist for Tier II Qualified Facilities.
- Attachment E is for recording additional comments or notes.
- Attachment F is for recording information about photos.

FACILITY INFORMATION MANIE			
FACILITY NAME: MFA	016/10/03		The state of the s
10日間では157円に「大き物です」	LONGITUDE:	GPS	S DATUM:
Section/Township/Range:	FRS#/OIL D	ATABASE ID:	ICIS#:
ADDRESS: GH ASHCROFT	ROAL)		rever the representative version
CITY: POPLAR BLUFF	STATE: MO	ZIP: 63901	COUNTY: BUTLEY
MAILING ADDRESS (IF DIFFERENT FROM FACIL	LITY ADDRESS – IF NOT, PRINT "SAI	ME"):	neuros an estários replacados de la composição de la comp
CITY:	STATE:	ZIP:	COUNTY:
TELEPHONE: 573-680-1170	FACILITY CONTA	CT NAME/TITLE: _	ARRY MORRIS, 12ANT MANAGE
OWNER NAME: MEA OIL CO	mplant		ach desperant age of
OWNER ADDRESS: P.O. BOX	519		
CITY: COLUMBIA	STATE M ()	ZIP: 65208	COUNTY:
TELEPHONE: 573-219-5785	FAX: 573-876		EMAIL: dcreek@mfaoil,com
FACILITY OPERATOR NAME (IF DIFFEREN	we call the factor of the		The control besides must be seen again
OPERATOR ADDRESS:	no di Kis	10 . 1	A Pagarda Managaran
CITY:	STATE:	ZIP:	COUNTY:
TELEPHONE:	OPERATOR CONT	TACT NAME/TITLE:	ta the control of the
FACILITY TYPE:	2000	1125-11	NAICS CODE:
HOURS PER DAY FACILITY ATTENDED	D: M-F 8-5	TOTAL FACILITY	CAPACITY:
TYPE(S) OF OIL STORED: CASOL	INE, DIESEC.	176R 2562	C art an page to the store of
MAD	ES NO RESERVAT		in the property of the second of the
INSPECTION/PLAN REVIEW INFOR	RMATION		
PLAN REVIEW DATE:	REVIEWER NAM	E:	· · · · · · · · · · · · · · · · · · ·
INSPECTION DATE:	TIME:	ACTIVITY ID NO:	
LEAD INSPECTOR:			an selfa Ser Tare Arm Sp
OTHER INSPECTOR(S):	estate mesters in the natural section	14 T.	The state of the s
INSPECTION ACKNOWLEDGMENT			
I performed an SPCC inspection at the fa	acility specified above.		
INSPECTOR SIGNATURE:			DATE:
SUPERVISOR REVIEW/SIGNATURE:	* I		DATE:

SPCC GENERAL APPLICABILITY—40 CFR 112.1				
IS THE FACILITY REGULATED UNDER 40 CFR part 112?	PU 50 Pulls on the pull syndrottes of the			
The completely buried oil storage capacity is over 42,000 U.S. gallons, <u>OR</u> the aggregate aboveground oil storage capacity is over 1,320 U.S. gallons <u>AND</u>				
The facility is a non-transportation-related facility engaged in drilling, processing, refining, transferring, distributing, using, or consuming o location could reasonably be expected to discharge oil into or upon the States	, producing, gathering, storing, il and oil products, which due to its			
AFFECTED WATERWAY(S):	DISTANCE:			
FLOW PATH TO WATERWAY:				
Note: The following storage capacity is not considered in determining applicability Equipment subject to the authority of the U.S. Department of Transportation, U.S. Department of the Interior, or Minerals Management Service, as defined in Memoranda of Understanding dated November 24, 1971, and November 8, 1993; Tank trucks that return to an otherwise regulated facility that contain only residual amounts of oil (EPA Policy letter) Completely buried tanks subject to all the technical requirements of 40 CFR part 280 or a state program approved under 40 CFR part 281; Underground oil storage tanks deferred under 40 CFR part 280 that supply emergency diesel generators at a nuclear power generation facility licensed by the Nuclear Regulatory Commission (NRC) and subject to any NRC provision regarding design and quality criteria, including but not limited to CFR part 50; Any facility or part thereof used exclusively for wastewater treatment (production, recovery or recycling of oil is not considered wastewater treatment); (This does not include other oil containers located at a wastewater treatment facility, such as generator tanks or transformers)	v of SPCC requirements: Containers smaller than 55 U.S. gallons; Permanently closed containers (as defined in §112.2); Motive power containers(as defined in §112.2); Hot-mix asphalt or any hot-mix asphalt containers; Heating oil containers used solely at a single-family residence; Pesticide application equipment and related mix containers; Any milk and milk product container and associated piping and appurtenances; and Intra-facility gathering lines subject to the regulatory requirements of 49 CFR part 192 or 195.			
Does the facility have an SPCC Plan?	☐Yes ☐No			
FACILITY RESPONSE PLAN (FRP) APPLICABILITY—40 CFR	112.20(f)			
A non-transportation related onshore facility is required to prepare and ir The facility transfers oil over water to or from vessels and has a 42,000 U.S. gallons, OR The facility has a total oil storage capacity of at least 1 million U. The facility does not have secondary containment suffice tank plus sufficient freeboard for precipitation. The facility is located at a distance such that a discharge environments. The facility is located such that a discharge would shut The facility has had a reportable discharge greater than	total oil storage capacity greater than or equal to S. gallons, AND at least one of the following is true: ciently large to contain the capacity of the largest aboveground ge could cause injury to fish and wildlife and sensitive down a public drinking water intake.			
Facility has FRP: Yes No NA	FRP Number:			
Facility has a completed and signed copy of Appendix C, Attachment C- "Certification of the Applicability of the Substantial Harm Criteria."	II, Yes No			
Comments:	The architecture of the second			

SPCC TIER II	QUALIFIED FAC	ILITY APPLICABILI	ΓY—40 CFR 112.3(g)(2)	
In the three year facility has been • A single disc	rs prior to the SPCC in operation for les harge as described	s than three years), the in §112.1(b) exceeding	date, or since becoming facility has <u>NOT</u> had: 1,000 U.S. gallons, <u>OF</u>	subject to the rule (if the	Yes No
- Two discharg	IF YES TO A		HEN THE FACILITY IS	A TIER II QUALIFIED FAC	ADA TO PRODUCE CONTRACTOR
REQUIREMEN	NTS FOR PREPA	RATION AND IMPLE	MENTATION OF A	SPCC PLAN—40 CFR	112.3
Date facility beg	an operations:				
Date of initial SF	PCC Plan preparation	on:	Current Plan version (date/number):	
112.3(a)	For facilities (except farms), including mobile or portable facilities: In operation on or prior to November 10, 2011: Plan prepared and/or amended and fully implemented by November 10, 2011 Beginning operations after November 10, 2011, Plan prepared and fully implemented before beginning operations Yes No NA				
7. (5.7)	For farms (as defined in §112.2): • In operation on or prior to August 16, 2002: Plan maintained, amended and implemented by May 10, 2013 • Beginning operations after August 16, 2002 through May 10, 2013: Plan prepared and fully implemented by May 10, 2013 • Beginning operations after May 10, 2013: Plan prepared and fully implemented before beginning operations				☐Yes ☐No ☐NA
112.3(d)	PE attests: PE is familiar with the requirements of 40 CFR part 112 PE or agent has visited and examined the facility Plan is prepared in accordance with good engineering practice including consideration of applicable industry standards and the requirements of 40 CFR part 112 Procedures for required inspections and testing have been established				Yes No NA Yes No NA NA
PE Name:		License No.:	State:	Date of certificati	on:
112.3(e)(1)	available at the r	onsite if attended at lea nearest field office. arest field office contact		ncility is unattended, Plan is	Yes No NA
Comments:		ights — m ²⁰⁰ 			

¹ Oil discharges that result from natural disasters, acts of war, or terrorism are not included in this determination. The gallon amount(s) specified (either 1,000 or 42) refers to the amount of oil that actually reaches navigable waters or adjoining shorelines not the total amount of oil spilled. The entire volume of the discharge is oil for this determination.

² An owner/operator who self-certifies a Tier II SPCC Plan may include environmentally equivalent alternatives and/or secondary containment impracticability determinations when reviewed and certified by a PE.

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AMENDMENT		Y REGIONAL ADMINISTR		<u>رُوسِيَّ ۾ لڳان ۽ آهن جي ڪيو جي آهن ۽ آهن ۽</u>		
112.4(a),(c)	Has the facility discha or more than 42 U.S.	trged more than 1,000 U.S. gr gallons in each of two reporta	allons of oil in a single able discharges in any	reportable discharge 12-month period? ³	Yes	No
If YES	Was information	submitted to the RA as requi	ired in §112.4(a)? ⁴		☐Yes	□No □NA
	Was information pollution control	submitted to the appropriate activities in the State in which me(s) of reportable discharge	agency or agencies in the facility is located§	112.4(c)		□No □NA
	Were the discha	rges reported to the NRC ⁵ ?			Yes	□No
112.4(d),(e)	Have changes require	ed by the RA been implement	ted in the Plan and/or f	acility?	∐Yes	□No □NA
Comments:						
AMENDMENT	OF SPCC PLAN B	Y THE OWNER OR OPER	RATOR—40 CFR 11	2.5		
112.5(a)	Has there been a change at the facility that materially affects the potential for a discharge Yes No described in §112.1(b)?			No		
If YES	1	nended within six months of t nts implemented within six m	•	ndment?	☐Yes ☐Yes	□ No □ No
112.5(b)		n of the Plan completed at le			Tyes	Пло Пла
	Following Plan review, was Plan amended within six months to include more effective prevention and control technology that has been field-proven to significantly reduce the likelihood of a discharge described in §112.1(b)?					
	Amendments implem	ented within six months of an	•		☐Yes ☐Yes	
112.5(c)		er certification of any technical		accordance with all		No DNA
1.2.5(0)		nts of §112.3(d) [Except for s		assistanto mui un		
Name:		License No.:	State:	Date of certification:		
Reason for ame	endment:					
Comments:						

 ³ A reportable discharge is a discharge as described in §112.1(b)(see 40 CFR part 110). The gallon amount(s) specified (either 1,000 or 42) refers to the amount of oil that actually reaches navigable waters or adjoining shorelines not the total amount of oil spilled. The entire volume of the discharge is oil for this determination.
 ⁴ Triggering this threshold may disqualify the facility from meeting the Qualified Facility criteria if it occurred in the three years prior to self certification
 ⁵ Inspector Note-Confirm any spills identified above were reported to NRC

GENERAL SI	PCC REQUIREMENTS—40 CFR 112.7	PLAN	FIELD
Management a fully implement	pproval at a level of authority to commit the necessary resources to the Plan ⁶	Yes No	
Plan follows se requirements a	quence of the rule or is an equivalent Plan meeting all applicable rule and includes a cross-reference of provisions	Yes No NA	
details of their i	facilities, procedures, methods, or equipment not yet fully operational, installation and start-up are discussed (Note: Relevant for inspection testing baselines.)	☐Yes ☐No ☐NA	
112.7(a)(2)	The Plan includes deviations from the requirements of §§112.7(g), (h)(2) and (3), and (i) and applicable subparts B and C of the rule, except the secondary containment requirements in §§112.7(c) and (h)(1), 112.8(c)(2),112.8(c)(11), 112.12(c)(2), and 112.12(c)(11)	Yes No NA	
If YES	 The Plan states reasons for nonconformance Alternative measures described in detail and provide equivalent environmental protection (Note: Inspector should document if the environmental equivalence is implemented in the field, in accordance with the Plan's description) 	Yes No NA	Yes No NA
Describe each	deviation and reasons for nonconformance:		
L 145			
	· · · · · · · · · · · · · · · · · · ·		
1			

⁶ May be part of the Plan or demonstrated elsewhere. Onshore Facilities (Excluding Oil Production)

112 7(2)(2)	7		
112.7(a)(3)	Plan describes physical layout of facility and includes a diagram that identifies: • Location and contents of all regulated fixed oil storage containers	Yes No	∭Yes □No
be dissilate	 Storage areas where mobile or portable containers are located Completely buried tanks otherwise exempt from the SPCC requirements (marked as "exempt") 	and more strong	
	 Transfer stations Connecting pipes, including intra-facility gathering lines that are otherwise exempt from the requirements of this part under §112.1(d)(11) 	loeno estilibal etonen risko : di si : el = lo : solvicami	5 103
1 1 1	Plan addresses each of the following:	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	/
(i)	For each fixed container, type of oil and storage capacity (see Attachment A of this checklist). For mobile or portable containers, type of oil and storage capacity for each container or an estimate of the potential number of mobile or portable containers, the types of oil, and anticipated storage capacities	Yes No	Yes No
(ii)	Discharge prevention measures, including procedures for routine handling of products (loading, unloading, and facility transfers, etc.)	Yes No	Yes No
(iii)	Discharge or drainage controls, such as secondary containment around containers, and other structures, equipment, and procedures for the control of a discharge	Yes No	Yes No
(iv)	Countermeasures for discharge discovery, response, and cleanup (both facility's and contractor's resources)	Yes No	Yes No
(v)	Methods of disposal of recovered materials in accordance with applicable legal requirements	Yes No	
(vi)	Contact list and phone numbers for the facility response coordinator, National Response Center, cleanup contractors with an agreement for response, and all Federal, State, and local agencies who must be contacted in the case of a discharge as described in §112.1(b)	Yes No	
112.7(a)(4)	Does not apply if the facility has submitted an FRP under §112.20: Plan includes information and procedures that enable a person report an oil discharge as described in §112.1(b) to relate information on the:		
	 Type of material discharged; Estimates of the total quantity discharged; Estimates of the quantity discharged as Whether an evacual 	arge; s caused by the discharge; to stop, remove, and of the discharge; stion may be needed; and ls and/or organizations who	
112.7(a)(5)	Does not apply if the facility has submitted a FRP under §112.20: Plan organized so that portions describing procedures to be used when a discharge occurs will be readily usable in an emergency	Yes No NA	
112.7(b)	Plan includes a prediction of the direction, rate of flow, and total quantity of oil that could be discharged for each type of major equipment failure where experience indicates a reasonable potential for equipment failure	Yes No NA	
Comments:	NOTE III FACT BRIDE TO THE TOTAL THE AM	67 161 1000 12	1-0
112, 1 (a)	3) - HSIZ IN END (BULK PLANT NOT INCLUDE	IN SEC PL	9N,
[12.7(9)((3) - ASTS IN EAST BULK PLANT NOT INCLUD (3)(i)- NO EART COUNT ON 55 GALLON DRU IN WAREHOUSE (3)(iii)-NO CURBING IN WAREHOUSE AND	MS CONTAINING	MODUL
112.7(6)	(3)(11) - NO CURBING IN WAKEHOUSE ARON	NM 100K7	
No	THE: NO HEATING, OIL TAMES, OR CUST	omen Thinks	(NCWDIG)

⁷ Note in comments any discrepancies between the facility diagram, the description of the physical layout of facility, and what is observed in the field Onshore Facilities (Excluding Oil Production)

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	2019	PLAN	FIELD
112.7(c)	Appropriate containment and/or diversionary structures or equipment a in §112.1(b), except as provided in §112.7(k) of this section for cerentire containment system, including walls and floors, are capable of cescape of a discharge from the containment system before cleanup of secondary containment address the typical failure mode and the most See Attachment A of this checklist.	tain qualified operation ontaining oil and are con curs. The method, design	nal equipment. The instructed to prevent in, and capacity for
	For onshore facilities, one of the following or its equivalent: Dikes, berms, or retaining walls sufficiently impervious to contain oil; Curbing or drip pans; Sumps and collection systems; Culverting, gutters or other drainage systems;	onds; or	
	Identify which of the following are present at the facility and if appropria equipment are provided as described above: Bulk storage containers	ate containment and/or o	diversionary structures or
	Mobile/portable containers	☐Yes ☐No ☐NA	Yes No NA
1	Oil-filled operational equipment (as defined in 112.2)	☐Yes ☐No ☐NA	Yes No NA
8	Other oil-filled equipment (i.e., manufacturing equipment)	Yes No NA	Yes No NA
	Piping and related appurtenances	☐Yes ☐No ☐NA	Yes No NA
	Mobile refuelers or non-transportation-related tank cars	☐Yes ☐No ☐NA	Yes No NA
	Transfer areas, equipment and activities	☐Yes ☐No ☐NA	Yes No NA
	Identify any other equipment or activities that are not listed above:	Yes No NA	Yes No NA
112.7(d)	Secondary containment for one (or more) of the following provisions	Yes No	
	is determined to be impracticable: General secondary containment §112.7(c) Loading/unloading rack §112.7(h)(1) Bulk storage containers §\$112.8(c)(2)/112.12(c)(2) Mobile/portable containers§\$112.8(c)(11)/ 112.12(c)(11)		
If YES	The impracticability of secondary containment is clearly demonstrated and described in the Plan	Yes No NA	Yes No NA
	For bulk storage containers, ⁸ periodic integrity testing of containers and integrity and leak testing of the associated valves and piping is conducted	Yes No NA	Yes No NA
	 (Does not apply if the facility has submitted a FRP under §112.20): Contingency Plan following the provisions of 40 CFR part 109 is provided (see Attachment C of this checklist) AND 	Yes No NA	
	Written commitment of manpower, equipment, and materials required to expeditiously control and remove any quantity of oil discharged that may be harmful	Yes No NA	Yes No NA
Comments: $112.7(C)$	-NO CURBING IN WAREHOUSE OR OTHER CO	JANMÓNT FO	R DRUMS
		and the second	

⁸ These additional requirements apply only to bulk storage containers, when an impracticability determination has been made by the PE

		PLAN	FIELD
112.7(e)	Inspections and tests conducted in accordance with written procedures	Yes No	V Yes □No
	Record of inspections or tests signed by supervisor or inspector	Yes No	☑Yes ☐No
	Kept with Plan for at least 3 years (see Attachment B of this checklist)9	Yes No	V Yes □No
112.7(f)	Personnel, training, and oil discharge prevention procedures		
(1)	Training of oil-handling personnel in operation and maintenance of equipment to prevent discharges; discharge procedure protocols; applicable pollution control laws, rules, and regulations; general facility operations; and contents of SPCC Plan	Yes No NA	Yes WNo NA
(2)	Person designated as accountable for discharge prevention at the facility and reports to facility management	Yes No NA	☐Yes ☐No ☐NA
(3)	Discharge prevention briefings conducted at least once a year for oil handling personnel to assure adequate understanding of the Plan. Briefings highlight and describe known discharges as described in §112.1(b) or failures, malfunctioning components, and any recently developed precautionary measures	☐Yes ☐No ☐NA	Yes Who NA
112.7(g)	Plan describes how to: Secure and control access to the oil handling, processing and storage areas; Secure master flow and drain valves; Prevent unauthorized access to starter controls on oil pumps; Secure out-of-service and loading/unloading connections of oil pipelines; and Address the appropriateness of security lighting to both prevent acts of vandalism and assist in the discovery of oil discharges.	Yes No NA	Mes □ No □ NA
112.7(h)	Tank car and tank truck loading/unloading rack ¹⁰ is present at the facil	ity	Yes No
·	Loading/unloading rack means a fixed structure (such as a platform, gangway) car, which is located at a facility subject to the requirements of this part. A load and may include any combination of the following: piping assemblages, valves, safety devices.	ng/unloading rack includes	a loading or unloading arm,
If YES (1)	Does loading/unloading rack drainage flow to catchment basin or treatment facility designed to handle discharges or use a quick drainage system?	Yes No NA	Tes □No □NA
i	Containment system holds at least the maximum capacity of the largest single compartment of a tank car/truck loaded/unloaded at the facility	Yes No NA	Yes No NA
(2)	An interlocked warning light or physical barriers, warning signs, wheel chocks, or vehicle brake interlock system in the area adjacent to the loading or unloading rack to prevent vehicles from departing before complete disconnection of flexible or fixed oil transfer lines	Yes No NA	☐Yes ☑No ☐NA
(3)	Lower-most drains and all outlets on tank cars/trucks inspected prior to filling/departure, and, if necessary ensure that they are tightened, adjusted, or replaced to prevent liquid discharge while in transit	Yes No NA	Yes No NA
Comments: $(12.7(e)$	- HAVE NOT BEEN IN OPERATION AT 14	'B LOCATION	FOR 3 YEARS
112.7(f)	- HAVE NOT BEEN IN OPERATION AT 14)- DRIVERS NOT TRAINED ON ON DISCHAM FOR (1) AND (3)	ICIS PRISUOVIPA	I MOCEDURES
112.7(1	1)(2) - WHEEL CHOOKS NOT BEING USEE)	

⁹ Records of inspections and tests kept under usual and customary business practices will suffice ¹⁰ Note that a tank car/truck loading/unloading rack must be present for §112.7(h) to apply

Oil-filled operational equipment means equipment that includes an oil storage container (or multiple containers present solely to support the function of the apparatus or the device. Oil-filled operational equipment is not concontainer, and does not include oil-filled manufacturing equipment (flow-through process). Examples of oil-filled equipment include, but are not limited to, hydraulic systems, lubricating systems (e.g., those for pumps, comprotating equipment, including pumpjack lubrication systems), gear boxes, machining coolant systems, heat transformers, circuit breakers, electrical switches, and other systems containing oil solely to enable the operation Check which apply: Secondary Containment provided in accordance with 112.7(c) Alternative measure described below (confirm eligibility) 112.7(k) Qualified Oil-Filled Operational Equipment Has a single reportable discharge as described in §112.1(b) from any oil-filled operational equipment exceeding 1,000 U.S. gallons occurred within the three years prior to Plan certification date? Have two reportable discharges as described in §112.1(b) from any oil-filled operational equipment each exceeding 42 U.S. gallons occurred within any 12-month	Yes No s) in which the oil is nsidered a bulk storage ed operational pressors and other ansfer systems,
rules, regulations, and guidelines and other effective discharge prevention and containment procedures listed in 40 CFR part 112 112.7(k) Qualified oil-filled operational equipment is present at the facility 1 Oil-filled operational equipment means equipment that includes an oil storage container (or multiple containers) present solely to support the function of the apparatus or the device. Oil-filled operational equipment is not concontainer, and does not include oil-filled manufacturing equipment (flow-through process). Examples of oil-filled equipment include, but are not limited to, hydraulic systems, lubricating systems (e.g., those for pumps, comprotating equipment, including pumpjack lubrication systems), gear boxes, machining coolant systems, heat transformers, circuit breakers, electrical switches, and other systems containing oil solely to enable the operation Check which apply: Secondary Containment provided in accordance with 112.7(c) Alternative measure described below (confirm eligibility) 112.7(k) Qualified Oil-Filled Operational Equipment Has a single reportable discharge as described in §112.1(b) from any oil-filled operational equipment exceeding 1,000 U.S. gallons occurred within the three years prior to Plan certification date? Have two reportable discharges as described in §112.1(b) from any oil-filled operational equipment each exceeding 42 U.S. gallons occurred within any 12-month	s) in which the oil is nsidered a bulk storage ed operational pressors and other insfer systems, ion of the device.
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 Has a single reportable discharge as described in §112.1(b) from any oil-filled operational equipment exceeding 1,000 U.S. gallons occurred within the three years prior to Plan certification date? Have two reportable discharges as described in §112.1(b) from any oil-filled operational equipment each exceeding 42 U.S. gallons occurred within any 12-month 	Yes No NA
period within the three years prior to Plan certification date? ¹²	Yes No UNA
If YES for either, secondary containment in accordance with §112.7(c) is requir	ired
Facility procedure for inspections or monitoring program to detect equipment failure and/or a discharge is established and documented Yes No NA Yes No NA Output Description:	Yes No NA
 Does not apply if the facility has submitted a FRP under §112.20: Contingency plan following 40 CFR part 109 (see Attachment C of this checklist) is provided in Plan AND Written commitment of manpower, equipment, and materials required to expeditiously control and remove any quantity of oil discharged that may be harmful is provided in Plan 	
Comments: 112,7(K) - TWO HEATOL TANKS AT PACILITY, AME GMPTY, BUT ARE A LISTED IN SPCC 19LAN	v01

This provision does not apply to oil-filled manufacturing equipment (flow-through process)

12 Oil discharges that result from natural disasters, acts of war, or terrorism are not included in this determination. The gallon amount(s) specified (either 1,000 or 42) refers to the amount of oil that actually reaches navigable waters or adjoining shorelines not the total amount of oil spilled. The entire volume of the discharge is oil for this determination.

ONSHORE FA	(GILITIES (EXCLUDING PRODUCTION)) (112:112	PLAN	FELD
112.8(b)/ 112.12	2(b) Facility Drainage	Education (1) State (1) of the case of the state (1) and an anti-state state (1) of the sta	The second secon
Diked Areas (1)	Drainage from diked storage areas is: Restrained by valves, except where facility systems are designed to control such discharge, OR	☐Yes ☐No ☐NA	Yes No NA
	 Manually activated pumps or ejectors are used and the condition of the accumulation is inspected prior to draining dike to ensure no oil will be discharged 		
(2)	Diked storage area drain valves are manual, open-and-closed design (not flapper-type drain valves)	Yes No NA	Yes No NA
	If drainage is released directly to a watercourse and not into an onsite wastewater treatment plant, retained storm water is inspected and discharged per §§112.8(c)(3)(ii), (iii), and (iv) or §§112.12(c)(3)(ii), (iii), and (iv).	Yes No NA	
Undiked Areas (3)	Drainage from undiked areas with a potential for discharge designed to flow into ponds, lagoons, or catchment basins to retain oil or return it to facility. Catchment basin located away from flood areas. 13	☐Yes ☐No ☐NA	Yes No MA
(4)	If facility drainage not engineered as in (b)(3) (i.e., drainage flows into ponds, lagoons, or catchment basins) then the facility is equipped with a diversion system to retain oil in the facility in the event of an uncontrolled discharge. 14	☐Yes ☐No ☐NA	Yes No MA
(5)	Are facility drainage waters continuously treated in more than one treatment unit and pump transfer is needed?	Yes No NA	Yes No WNA
If YES	Two "lift" pumps available and at least one permanently installed	Yes No NA	Yes No MA
,	Facility drainage systems engineered to prevent a discharge as described in §112.1(b) in the case of equipment failure or human error	Yes No NA	Yes No ANA
Comments:		-	
*			
		•	
112.8(c)/112.12	(c) Bulk Storage Containers		□na
Bulk storage o	container means any container used to store oil. These containers are used for public being used, or prior to further distribution in commerce. Oil-filled electrical, or		nited to, the storage of oil
If bulk storage	containers are not present, mark this section Not Applicable (NA). If present, co	mplete this section and Attac	chment A of this checklist.
(1)	Containers materials and construction are compatible with material stored and conditions of storage such as pressure and temperature	Yes No NA	Yes No NA
(2)	Except for mobile refuelers and other non-transportation-related tank trucks, construct all bulk storage tank installations with secondary containment to hold capacity of largest container and sufficient freeboard for precipitation	Yes No NA	Yes No NA
	Diked areas sufficiently impervious to contain discharged oil OR		Yes No NA
	Alternatively, any discharge to a drainage trench system will be safely confined in a facility catchment basin or holding pond	Yes No NA	Yes No NA
		·	

¹³ Oil discharges that result from natural disasters, acts of war, or terrorism are not included in this determination. The gallon amount(s) specified (either 1,000 or 42) refers to the amount of oil that actually reaches navigable waters or adjoining shorelines not the total amount of oil spilled. The entire volume of the discharge is oil for this determination.

¹⁴ These provisions apply only when a facility drainage system is used for containment; otherwise mark NA

		PLAN	FIELD
(3)	Is there drainage of uncontaminated rainwater from diked areas into a storm drain or open watercourse?	Yes No NA	Yes No ONA
MATTES	Bypass valve normally sealed closed Retained rainwater is inspected to ensure that its presence will	Yes No NA	Yes No NA
NO	not cause a discharge as described in §112.1(b) • Bypass valve opened and resealed under responsible		/
NO	supervision	Yes No NA	Yes No NA
Λ0	Adequate records of drainage are kept; for example, records required under permits issued in accordance with 40 CFR §§122.41(j)(2) and (m)(3)	Yes No NA	Yes Yo ONA
(4)	For completely buried metallic tanks installed on or after January 10, 1974 (if not exempt from SPCC regulation because subject to all of the technical requirements of 40 CFR part 280 or 281):		General Berran Trata
	Provide corrosion protection with coatings or cathodic protection compatible with local soil conditions	Yes No NA	Yes No NA
	Regular leak testing conducted	Yes No NA	Yes No No
(5)	The buried section of partially buried or bunkered metallic tanks protected from corrosion with coatings or cathodic protection compatible with local soil conditions	Yes No NA	Yes No No
(6)	Test or inspect each aboveground container for integrity on a regular schedule and whenever you make material repairs. Techniques include, but are not limited to: visual inspection, hydrostatic testing, radiographic testing, ultrasonic testing, acoustic emissions testing, or other system of non-destructive testing.	Yes No NA	Yes No NA
	Appropriate qualifications for personnel performing tests and inspections are identified in the Plan and have been assessed in accordance with industry standards	Yes No NA	Yes No NA
	The frequency and type of testing and inspections are documented, are in accordance with industry standards and take into account the container size, configuration and design	Yes No NA	Yes No NA
	Comparison records of aboveground container integrity testing are maintained	Yes No NA	Yes No NA
	Container supports and foundations regularly inspected	Yes No NA	Yes No NA
	Outside of containers frequently inspected for signs of deterioration, discharges, or accumulation of oil inside diked areas	Yes No NA	Yes No NA
	Records of all inspections and tests maintained 15	☐Yes ☐No ☐NA	Yes No NA
ntegrity Testing	Standard identified in the Plan: STATE MONTINED ST	1 2001-101	755E55M (OV7)
112.12 (c)(6)(ii)	Conduct formal visual inspection on a regular schedule for bulk storage containers that meet all of the following conditions:	Yes No NA	Yes No NA
(Applies to AFVO Facilities only)	Elevated; Onstructed of austenitic stainless steel;		
	In addition, you must frequently inspect the outside of the container for signs of deterioration, discharges, or accumulation of oil inside diked areas.		Yes No NA
	You must determine and document in the Plan the appropriate qualifications for personnel performing tests and inspections. ¹⁶	Yes No NA	Yes No NA

Records of inspections and tests kept under usual and customary business practices will suffice Onshore Facilities (Excluding Oil Production)
Page 12 of 14

		PLÂN FIELD
(7)	Leakage through defective internal heating coils controlled:	/
	 Steam returns and exhaust lines from internal heating coils that discharge into an open watercourse are monitored for contamination, <u>OR</u> 	Yes No NA Yes No MA
	 Steam returns and exhaust lines pass through a settling tank, skimmer, or other separation or retention system 	Yes No NA Yes No MA
(8)	Each container is equipped with at least one of the following for liquid level sensing:	Yes No NA Yes No NA
	signal at a constantly attended operation or surveillance station, or audible air vent in smaller facilities; - High liquid level pump cutoff devices set to stop - High liquid level pump cutoff devices set to stop - Additional constantly attended operation or and pumping station or surveillance station. - Fast response sy computers, teleptor monitor gauges at the station or and pumping station.	code signal communication between container gauger ion; stem for determining liquid level (such as digital ulse, or direct vision gauges) and a person present to nd overall filling of bulk containers; or uid level sensing devices to ensure proper operation.
(9)	Effluent treatment facilities observed frequently enough to detect possible system upsets that could cause a discharge as described in §112.1(b)	□Yes □No □NA □Yes □No □NA
(10)	Visible discharges which result in a loss of oil from the container, including but not limited to seams, gaskets, piping, pumps, valves, rivets, and bolts are promptly corrected and oil in diked areas is promptly removed	OYes ONO ONA OYES ONO ONA
(11)	Mobile or portable containers positioned to prevent a discharge as described in §112.1(b).	Yes No NA Yes No NA
	Mobile or portable containers (excluding mobile refuelers and other non-transportation-related tank trucks) have secondary containment with sufficient capacity to contain the largest single compartment or container and sufficient freeboard to contain precipitation	Yes No NA Yes Who NA
.8(d)/112.12	2(d)Facility transfer operations, pumping, and facility process	
(1)	Buried piping installed or replaced on or after August 16, 2002 has protective wrapping or coating	LYes INO INA IYES INO MA
	Buried piping installed or replaced on or after August 16, 2002 is also cathodically protected or otherwise satisfies corrosion protection standards for piping in 40 CFR part 280 or 281	Yes No NA Yes No MA
	Buried piping exposed for any reason is inspected for deterioration; corrosion damage is examined; and corrective action is taken	Yes No NA Yes No MA
(2)	Piping terminal connection at the transfer point is marked as to origin and capped or blank-flanged when not in service or in standby service for an extended time	Yes ONO ONA OYES ONO ONA-
(3)	Pipe supports are properly designed to minimize abrasion and corrosion and allow for expansion and contraction	Yes No NA Yes No NA
(4)	Aboveground valves, piping, and appurtenances such as flange joints, expansion joints, valve glands and bodies, catch pans, pipeline supports, locking of valves, and metal surfaces are inspected regularly to assess their general condition	□Yes □No □NA □Yes □No □NA
	Integrity and leak testing conducted on buried piping at time of installation, modification, construction, relocation, or replacement	Yes No NA Yes No NA
(5)	Vehicles warned so that no vehicle endangers aboveground piping and other oil transfer operations	Yes No NA Yes No YA
mments: 12,\2(d 12.\2(d)(1)-BURISO PIPINO IS FLEF DW NOWN ()(2)-PIPINO CONNECTED TO TAMPS IN (167144C 5457 BUX 129NT

ATTACHMENT A: SPCC FIELD INSPECTION AND PLAN REVIEW TABLE

Documentation of Field Observations for Containers and Associated Requirements

Inspectors should use this table to document observations of containers as needed.

Containers and Piping

Check containers for leaks, specifically looking for: drip marks, discoloration of tanks, puddles containing spilled or leaked material, corrosion, cracks, and localized dead vegetation, and standards/specifications of construction.

Check aboveground container foundation for: cracks, discoloration, and puddles containing spilled or leaked material, settling, gaps between container and foundation, and damage caused by vegetation roots.

Check all piping for: droplets of stored material, discoloration, corrosion, bowing of pipe between supports, evidence of stored material seepage from valves or seals, evidence of leaks, and localized dead vegetation. For all aboveground piping, include the general condition of flange joints, valve glands and bodies, drip pans, pipe supports, bleeder and gauge valves, and other such items (Document in comments section of §112.8(d) or 112.12(d).)

Secondary Containment (Active and Passive)

Check secondary containment for: containment system (including walls and floor) ability to contain oil such that oil will not escape the containment system before cleanup occurs, proper sizing, cracks, discoloration, presence of spilled or leaked material (standing liquid), erosion, corrosion, penetrations in the containment system, and valve conditions.

Check dike or berm systems for: level of precipitation in dike/available capacity, operational status of drainage valves (closed), dike or berm impermeability, debris, erosion, impermeability of the earthen floor/walls of diked area, and location/status of pipes, inlets, drainage around and beneath containers, presence of oil discharges within diked areas.

Check drainage systems for: an accumulation of oil that may have resulted from any small discharge, including field drainage systems (such as drainage ditches or road ditches), and oil traps, sumps, or skimmers. Ensure any accumulations of oil have been promptly removed.

Check retention and drainage ponds for: erosion, available capacity, presence of spilled or leaked material, debris, and stressed vegetation.

Check active measures (countermeasures) for: amount indicated in plan is available and appropriate; deployment procedures are realistic; material is located so that they are readily available; efficacy of discharge detection; availability of personnel and training, appropriateness of measures to prevent a discharge as described in §112.1(b).

Container ID/ General Condition ^{ts} Aboveground or Buried Tank	Storage Capacity and Type of Oil	Type of Containment/ Drainage Control	Overfill Protection and Testing & Inspections	

¹⁶ Identify each tank with either an A to indicate aboveground or B for completely buried Onshore Facilities (Excluding Oil Production) Page A-1 of 2

ATTACHMENT A: SPCC FIELD INSPECTION AND PLAN REVIEW TABLE (CONT.)

Documentation of Field Observations for Containers and Associated Requirements

Container ID/ General Condition ¹⁷ Aboveground or Buried Tank	Storage Capacity and Type of Oil	Type of Containment/ Drainage Control	Overfill Protection and Testing & Inspections		
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¹⁷ Identify each tank with either an A to indicate aboveground or B for completely buried

ATTACHMENT B: SPCC INSPECTION AND TESTING CHECKLIST

Required Documentation of Tests and Inspections

Records of inspections and tests required by 40 CFR part 112 signed by the appropriate supervisor or inspector must be kept by all facilities with the SPCC Plan for a period of three years. Records of inspections and tests conducted under usual and customary business practices will suffice. Documentation of the following inspections and tests should be kept with the SPCC Plan.

		Documentation		Not
	Inspection or Test	Present	Not Present	Applicable
112.7-Gener	al SPCC Requirements			· ·
(d)	Integrity testing for bulk storage containers with no secondary containment system and for which an impracticability determination has been made			
(d)	Integrity and leak testing of valves and piping associated with bulk storage containers with no secondary containment system and for which an impracticability determination has been made			
(h)(3)	Inspection of lowermost drain and all outlets of tank car or tank truck prior to filling and departure from loading/unloading rack			
(i)	Evaluation of field-constructed aboveground containers for potential for brittle fracture or other catastrophic failure when the container undergoes a repair, alteration, reconstruction or change in service or has discharged oil or failed due to brittle fracture failure or other catastrophe			
k(2)(i)	Inspection or monitoring of qualified oil-filled operational equipment when the equipment meets the qualification criteria in §112.7(k)(1) and facility owner/operator chooses to implement the alternative requirements in §112.7(k)(2) that include an inspection or monitoring program to detect oil-filled operational equipment failure and discharges			
112.8/112.12	Onshore Facilities (excluding oil production facilities)			·
(b)(1), (b)(2)	Inspection of storm water released from diked areas into facility drainage directly to a watercourse			
(c)(3)	Inspection of rainwater released directly from diked containment areas to a storm drain or open watercourse before release, open and release bypass valve under supervision, and records of drainage events			
(c)(4)	Regular leak testing of completely buried metallic storage tanks installed on or after January 10, 1974 and regulated under 40 CFR 112			
(c)(6)	Regular integrity testing of aboveground containers and integrity testing after material repairs, including comparison records			
(c)(6), (c)(10)	Regular visual inspections of the outsides of aboveground containers, supports and foundations			
(c)(6)	Frequent inspections of diked areas for accumulations of oil			
(c)(8)(v)	c)(8)(v) Regular testing of liquid level sensing devices to ensure proper operation			
(c)(9)	(c)(9) Frequent observations of effluent treatment facilities to detect possible system upsets that could cause a discharge as described in §112.1(b)			
(d)(1)	Inspection of buried piping for damage when piping is exposed and additional examination of corrosion damage and corrective action, if present			
(d)(4)	Regular inspections of aboveground valves, piping and appurtenances and assessments of the general condition of flange joints, expansion joints, valve glands and bodies, catch pans, pipeline supports, locking of valves, and metal surfaces			
(d)(4)	Integrity and leak testing of buried piping at time of installation, modification, construction, relocation or replacement			

ATTACHMENT C: SPCC CONTINGENCY PLAN REVIEW CHECKLIST 40 CFR Part 109—Criteria for State, Local and Regional Oil Removal Contingency Plans

If SPCC Plan includes an impracticability determination for secondary containment in accordance with §112.7(d), the facility owner/operator is required to provide an oil spill contingency plan following 40 CFR part 109, unless he or she has submitted a FRP under §112.20. An oil spill contingency plan may also be developed, unless the facility owner/operator has submitted a FRP under §112.20 as one of the required alternatives to general secondary containment for qualified oil filled operational equipment in accordance with §112.7(k).

109.5-	Development and implementation criteria for State, local and regional oil removal contingency plans ¹⁹	Yes	No
(a)	Definition of the authorities, responsibilities and duties of all persons, organizations or agencies which are to be involved in planning or directing oil removal operations.		
(b)	Establishment of notification procedures for the purpose of early detection and timely notification of an oil discharge including:		
(1)	The identification of critical water use areas to facilitate the reporting of and response to oil discharges.		
(2)	A current list of names, telephone numbers and addresses of the responsible persons (with alternates) and organizations to be notified when an oil discharge is discovered.		
(3)	Provisions for access to a reliable communications system for timely notification of an oil discharge, and the capability of interconnection with the communications systems established under related oil removal contingency plans, particularly State and National plans (e.g., National Contingency Plan (NCP)).		
(4)	An established, prearranged procedure for requesting assistance during a major disaster or when the situation exceeds the response capability of the State, local or regional authority.		
(c)	Provisions to assure that full resource capability is known and can be committed during an oil discharge situation including:		
(1)	The identification and inventory of applicable equipment, materials and supplies which are available locally and regionally.		
(2)	An estimate of the equipment, materials and supplies that would be required to remove the maximum oil discharge to be anticipated.		
(3)	Development of agreements and arrangements in advance of an oil discharge for the acquisition of equipment, materials and supplies to be used in responding to such a discharge.		
(d)	Provisions for well-defined and specific actions to be taken after discovery and notification of an oil discharge including:		
(1)	Specification of an oil discharge response operating team consisting of trained, prepared and available operating personnel.		
(2)	Pre-designation of a properly qualified oil discharge response coordinator who is charged with the responsibility and delegated commensurate authority for directing and coordinating response operations and who knows how to request assistance from Federal authorities operating under existing national and regional contingency plans.		
(3)	A preplanned location for an oil discharge response operations center and a reliable communications system for directing the coordinated overall response operations.		
(4)	Provisions for varying degrees of response effort depending on the severity of the oil discharge.		
(5)	Specification of the order of priority in which the various water uses are to be protected where more than one water use may be adversely affected as a result of an oil discharge and where response operations may not be adequate to protect all uses.		
(e)	Specific and well defined procedures to facilitate recovery of damages and enforcement measures as provided for by State and local statutes and ordinances.		

¹⁸ The contingency plan should be consistent with all applicable state and local plans, Area Contingency Plans, and the NCP.

NA NA ATTACHMENT D: TIER II QUALIFIED FACILITY CHECKLIST TIER II QUALIFIED FACILITY PLAN REQUIREMENTS -40 CFR 112.6(b) 112.6(b)(1) Plan Certification: Owner/operator certified in the Plan that: Yes No (i) He or she is familiar with the requirements of 40 CFR part 112 Yes No NA He or she has visited and examined the facility 19 Yes No NA (ii) The Plan has been prepared in accordance with accepted and sound industry practices and (iii) Nes No NA standards and with the requirements of this part Procedures for required inspections and testing have been established Yes No NA He or she will fully implement the Plan Yes No NA The facility meets the qualification criteria set forth under §112.3(g)(2) Yes No NA The Plan does not deviate from any requirements as allowed by §§112.7(a)(2) and 112.7(d), □Yes □No □NA except as described under §112.6(b)(3)(i) or (ii) The Plan and individual(s) responsible for implementing the Plan have the full approval of Yes No NA management and the facility owner or operator has committed the necessary resources to fully implement the Plan. Technical Amendments: The owner/operator self-certified the Plan's technical amendments 112.6(b)(2) Yes No NA for a change in facility design, construction, operation, or maintenance that affected potential for a §112.1(b) discharge · Certification of technical amendments is in accordance with the self-certification If YES provisions of §112.6(b)(1). (i) A PE certified a portion of the Plan (i.e., Plan is informally referred to as a hybrid Plan) Yes No NA The PE also certified technical amendments that affect the PE certified portion of the If YES Yes No NA Plan as required under §112.6(b)(4)(ii) The aggregate aboveground oil storage capacity increased to more than 10,000 U.S. gallons Tyes TNo TNA as a result of the change If YES The facility no longer meets the Tier II qualifying criteria in §112.3(g)(2) because it exceeds 10,000 U.S. gallons in aggregate aboveground storage capacity. The owner/operator prepared and implemented a Plan within 6 months following the change Yes No NA and had it certified by a PE under §112.3(d) Plan Deviations: Does the Plan include environmentally equivalent alternative methods or Yes No NA 112.6(b)(3) impracticability determinations for secondary containment? If YES Identify the alternatives in the hybrid Plan: Environmental equivalent alternative method(s) allowed under §112.7(a)(2): Yes No NA Impracticability determination under §112.7(d) TYes No NA 112.6(b)(4) For each environmentally equivalent measure, the Plan is accompanied by a written Yes No NA statement by the PE that describes: the reason for nonconformance, the alternative measure, and how it offers equivalent environmental protection in accordance with §112.7(a)(2); For each secondary containment impracticability determination, the Plan explains the Yes No NA reason for the impracticability determination and provides the alternative measures to secondary containment required in §112.7(d) (i) PE certifies in the Plan that: He/she is familiar with the requirements of 40 CFR Part 112 (A) Yes No NA (B) He/she or a representative agent has visited and examined the facility The alternative method of environmental equivalence in accordance with §112.7(a)(2) or the (C) Yes No NA determination of impracticability and alternative measures in accordance with §112.7(d) is consistent with good engineering practice, including consideration of applicable industry standards, and with the requirements of 40 CFR Part 112. Comments:

¹⁹ Note that only the person certifying the Plan can make the site visit

ATTACHMENT E: ADDITIONAL COMMENTS

ATTACHMENT E: ADDITIONAL COMMENTS (CONT.)

ATTACHMENT F: PHOTO DOCUMENTATION NOTES

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ATTACHMENT F: PHOTO DOCUMENTATION NOTES (CONT.)

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